

# ENGINEERED TO PERFECTION®

## Tire Construction and Benefits:

The Gladiator® Light Truck tires offer major construction differences over other Asia tire designs.

- **GLADIATOR LIGHT TRUCK TIRES** have a state-of-the-art sidewall profile resulting in even contact pressure with the surface of the road. This promotes enhanced handling, stability and uniform wear.
- **GLADIATOR LIGHT TRUCK TIRES** tread compounds are formulated with the latest technological advances to ensure maximum performance and durability for every application.
- **GLADIATOR LIGHT TRUCK TIRES** are factory balanced and screened for free radial runout to further enhance ride and performance.
- **GLADIATOR LIGHT TRUCK TIRES** are constructed with a proprietary wire wrap within the steel belt package resulting in less overall tread movement and a wider footprint. This feature promotes stability, durability and long-lasting performance.

Currently, the Gladiator Light Truck Product Line offers tires to fit nearly every application:

### QR600-SV

Built specifically for vans and delivery trucks that require reliable daily performance.

### QR700-SUV

Designed for maximum performance for all sport utility vehicle applications.

### QR700-LT

Engineered for superior performance in both commuter and commercial light truck applications.

### QR900-M/T

Very aggressive tread design for maximum traction and performance in all off-road conditions.

As with all American Pacific Industries, Inc. products, we offer a most comprehensive warranty program, including an individual adjustment policy (See Warranty page for details). This will assure your sales force and customers of getting the very best Light Truck tire available today.

**Try Gladiator Light Truck Tires and Experience the Difference for Yourself.**

**Gladiator**  
LIGHT TRUCK TIRES



## 100% FREE REPLACEMENT WARRANTY

American Pacific Industries, Inc (API) hereby warrants every new Gladiator Light Truck (LT) tire for workmanship and material related conditions for the life of the original tread of a new tire less 2/32". The life of the original usable tread ends when the tire tread has worn down with only 2/32" remaining as measured in the fastest wearing groove, at which point the tire is considered to be fully worn out. API will refund the cost of a replacement Gladiator LT tire. Applicable taxes on the new tire and costs of mounting and balancing service shall be borne by the owner. All Exclusions listed below void this 100% Free Replacement Warranty. Conditions and coverage are subject to change at any time and without notice.

- The Gladiator LT tire must be replaced with a comparable new Gladiator LT tire by an authorized Gladiator dealer. Copy of invoice will be required.
- 100% free replacement applies to new first quality tires. Blemished tires, retreads and road hazard tires are specifically excluded (see Road Hazard Warranty below).
- Adjustments on ride complaints or out of round tires are excluded from this warranty if they are worn past 2/32" from the original usable tread of the new tire.

## SATISFACTION ASSURED

All API passenger and LT tires are covered by the 30 Day "Satisfaction Assured" trial period. If, for any reason, other than an excluded condition listed in the respective tire's Standard Warranty, you are not satisfied with your new set of tires within 30 days of date of purchase - or the first 2/32nds of tread wear as measured in the fastest wearing groove (whichever comes first) - you may exchange all or any one of them for the same number of the same design or similar design API manufactured tires. Mounting and balancing are free of charge (excluding online orders). Owner pays all applicable taxes. If you wish to exchange for another set of API manufactured tires that have a higher cost, you must pay the upgrade from the original purchase price, including shipping and all applicable taxes. If you wish to exchange for another set of tires, which is at a lower cost, you will receive a credit for the difference in cost.

This Satisfaction Assurance guarantee only applies to the original new set of manufactured passenger and LT tires purchased and not to the replacement tires under this guarantee.

### Administration of the Satisfaction Assured Warranty

Within the 30 days from the date of purchase or the first 2/32nds tread wear as measured in the fastest wearing groove, you must return your tires to the authorized API brand tire dealer where you purchased your tires. You must present the original sales receipt and proof-of-purchase. Reason for dissatisfaction must be explained to the dealer (i.e., appearance, ride, handling, etc.) and noted on the adjustment claim form.

## GLADIATOR LT LIMITED MILEAGE/ROAD HAZARD WARRANTY

A) If a Gladiator LT tire wears evenly down to a tread depth of 2/32 in less than the applicable mileage below and in less than five (5) years from date of manufacture, API will credit the owner a prorated amount on the actual mileage toward the purchase of a new Gladiator LT tire. Costs incurred for mounting, balancing and other service charges are not included in the credit amount and shall be borne by the owner. It is the owner's responsibility to follow the Owner's Obligations listed under the Gladiator LT Limited Warranty. All Exclusions listed below void this Limited Mileage Warranty. Conditions and coverage are subject to change at any time and without notice.

B) If a Gladiator LT tire is deemed to be adjustable under the Limited Mileage Warranty, then the following procedures must be met.

- Owner/User must keep updated mileage records on the Mileage Warranty form provided on API's website or at the time of purchase. Tires must be rotated at least every 6,000 miles and documented by the service provider.
- Original invoice showing purchase of tires must be submitted.
- Must complete and sign the Mileage Warranty form and submit to an authorized dealer.
- The worn Gladiator LT tire must be replaced with a comparable new Gladiator LT tire by an authorized dealer. Copy of invoice will be required.

Mileage warranties by line: Gladiator QR600-SV: no mileage warranty, Gladiator QR700-LT: 50,000 miles, Gladiator QR700-SUV: 60,000 miles, Gladiator QR900: no mileage warranty

### GLADIATOR LT ROAD HAZARD WARRANTY

Every applicable Gladiator LT tire that has been irreparably damaged due to a normal road hazard condition (e.g. irreparable cut, puncture, snag, bruise, or impact break) within the first 25% of the original tread depth and within 2 years from the date of purchase will be replaced free of charge with an equivalent Gladiator LT tire. Applicable taxes on the new tire and costs of mounting and balancing service shall be borne by the owner. To be eligible, you must present your original invoice showing date of purchase. All Exclusions listed below void this Road Hazard Warranty. Conditions and coverage are subject to change at any time and without notice.

Applicable LT Lines with Road Hazard Warranty: Gladiator QR500, Gladiator QR700, Gladiator QR800

## EXCLUSIONS

A) All Gladiator warranties are limited to the original purchaser and the original vehicle on which they are mounted, and are not assignable to subsequent purchasers or vehicles.

B) The warranties listed above are applicable only in the United States and Canada and any tire used or equipped on a vehicle registered or operated outside the United States and Canada are not covered by these warranties.

C) The following is not covered by the warranties listed above:

- Tire branded or marked "Non-Adjustable" (N/A) or "Blemished" (Blem), or previously adjusted.
- Failure, damage or irregular wear due to:
  - fire, accident or vandalism;
  - mechanical condition of vehicle, including improper alignment, improper inflation, wheel imbalance, faulty shocks or brakes;
  - misapplication of tire; or
  - alteration of the tire, addition of foreign material, transfers from one vehicle to another or any previous damages and/or repairs.
- Cost of mounting and balance service.
- Loss of time or use, inconvenience, or any incidental or consequential damages except as prohibited by law.
- Adjustment on out-of-balance or out-of-round tire is allowed only during the first 2/32" of the original tread as measured in the fastest wearing groove. A set of all four (4) tires from the same vehicle claimed for out-of-round will not be accepted beyond 30 day Satisfaction Assured.

D) Any Gladiator LT tire produced five (5) years from date of manufacture as determined by the DOT/Serial number are not covered under the warranties listed above.

## REPAIRS AND RETREADING: RATING CHANGES AND CAUTIONS

A) Repaired, retreaded or altered Gladiator tire with "Speed Rating(s)" no longer retain their "Speed Rating".

B) If the aforementioned tire(s) is repairable, see the recommended repair procedures used by the tire dealer(s) for repairing tubeless passenger car radial tires as detailed and illustrated in the RMA puncture repair procedures.

C) Repairs must be restricted to the tread area inside a half inch of the sidewall of the tire.

D) Do not repair any punctures that are larger than 1/4" in diameter.

## OWNER'S OBLIGATIONS

In order to be eligible for Gladiator LT Limited Warranty service, the dealer/owner must:

- At the time of purchase, the tires must be properly installed, correct air pressure set and the wheels balanced. Every 6,000 miles the tires must be rotated, proper air pressures set and the wheel alignment checked.
- Any tire to be adjusted must be presented to an authorized Gladiator dealer.
- Present proof of purchase to the satisfaction of the dealer.
- Complete and sign a Gladiator Warranty Claim Form which is available at any authorized dealer.
- Pay the amount due on a new tire, less the amount of credit, including taxes, mounting and balancing charges or cost of other services ordered.

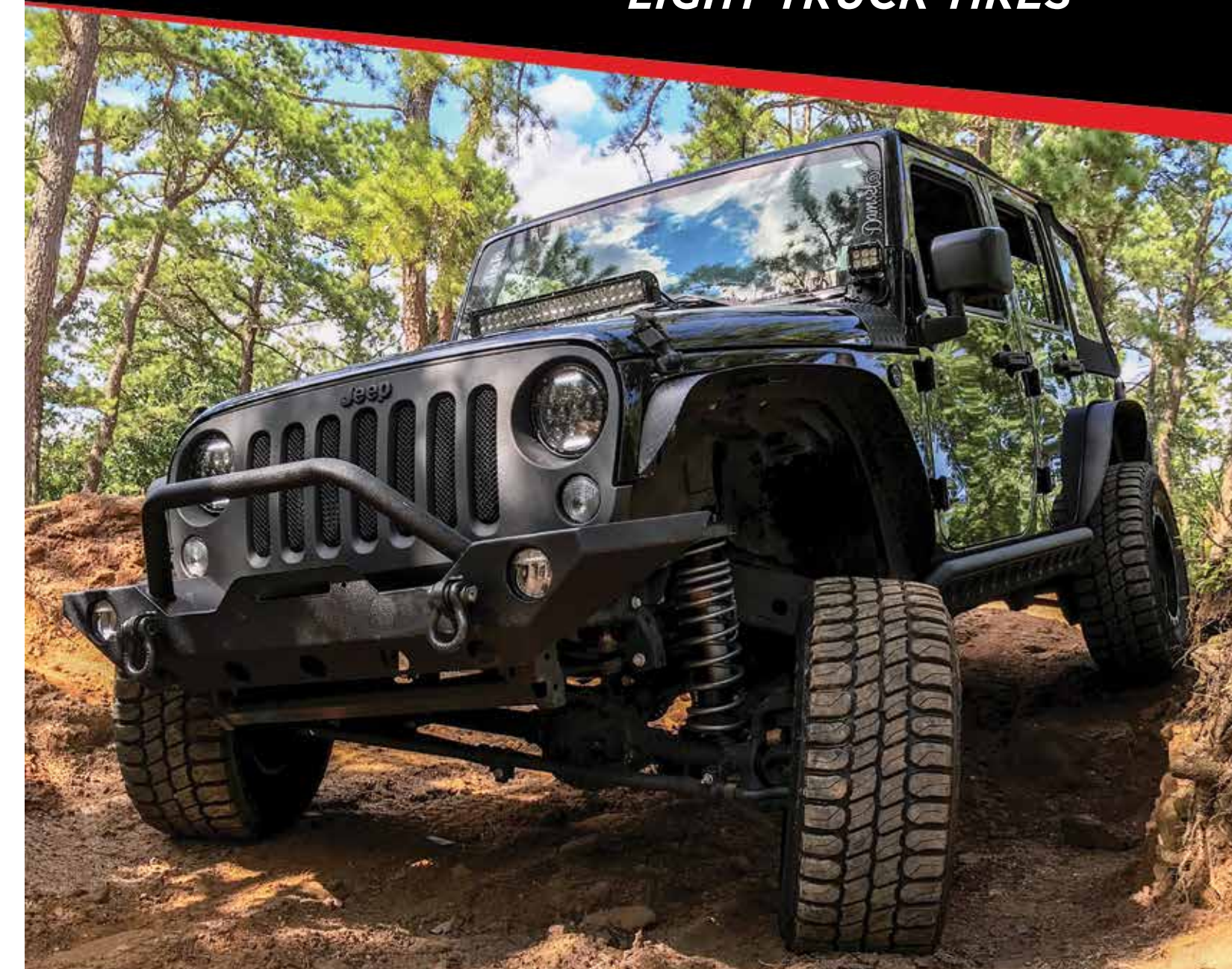
## DISCLAIMER

This warranty, or any warranty stated or referred to herein, is exclusive and in lieu of any other warranty regarding the quality of Gladiator Tires, whether expressed or implied, and remedies for breach thereof shall be limited to those specifically provided herein.

**Gladiator**  
LIGHT TRUCK TIRES

# Gladiator®

## LIGHT TRUCK TIRES



# EXPERIENCE THE DIFFERENCE®



## QR600-SV



Tire Size	Load Index (S/D)	Speed Symbol	Ply	Outside Diameter (IN)	Section Width (IN)	Tread Depth (32nds)	Load Capacity (S/D) LBS
185/60R15C	94/92	T	6	30.4	7.4	12	1475/1390
195/75R16C	107/105	R	8	29.3	7.7	12	2150/2040
205/75R16C	113/111	Q	10	31.7	8.0	12	2535/2405
LT225/75R16	115/112	R	10	31.7	8.8	12	2680/2470
225/75R16C	121/120	R	10	31.7	8.8	12	3195/3085
235/65R16C	121/119	R	10	30.5	9.5	11	3195/3000
LT245/75R16	120/116	S	10	31.5	9.8	12	3085/2755

• Built specifically for vans and delivery trucks that require reliable daily performance

• Balanced tread block footprint keeps noise and vibration to a minimum

• Constructed to carry the weight of heavy payloads under the toughest conditions

• M & S Rated



## QR700-LT



Tire Size	Load Index (S/D)	Speed Symbol	Ply	Outside Diameter (IN)	Section Width (IN)	Tread Depth (32nds)	Load Capacity (S/D) LBS
LT235/85R16	120/116	Q	10	31.7	9.3	14	3085/2755
LT245/75R16	120/116	Q	10	30.5	9.8	14	3085/2755
LT265/75R16	123/120	Q	10	31.7	10.5	14	3415/3085
LT235/80R17	120/117	Q	10	31.8	9.3	14	3085/2835
LT245/70R17	119/116	Q	10	30.6	9.8	14	3000/2755
LT245/75R17	121/118	Q	10	31.5	9.8	14	3195/2910
LT265/70R17	121/118	Q	10	31.7	10.7	14	3195/2910
LT285/70R17	121/118	Q	10	32.8	11.5	14	3195/2910
LT275/65R18	123/120	Q	10	32.1	11.0	14	3415/3085
LT275/70R18	125/122	Q	10	33.2	11.0	14	3640/3305
LT275/65R20	126/123	Q	10	34.1	11.0	14	3750/3415

• Engineered for superior performance in both commuter and commercial light truck applications

• Five rib tread design is specifically tuned for outstanding highway ride comfort

• Designed for maximum performance in sport utility and crossover vehicles

• Sturdy steel-belt construction to ensure stability, durability and long tread life

• M & S Rated



## QR700-SUV



Tire Size	Load Index (S/D)	Speed Symbol	Outside Diameter (IN)	Section Width (IN)	Tread Depth (32nds)	Load Capacity (S/D) LBS
P215/70R16	99	T	27.9	8.7	11	1709
P225/70R16	101	T	28.4	9.0	11	1819
P235/70R16	104	T	29.0	9.4	11	1984
P245/70R16	106	T	29.5	9.8	11	2094
P255/70R16	109	T	30.1	10.2	11	2271
P265/70R16	111	T	30.6	10.7	11	2403
P215/60R17	95	V	27.2	8.7	11	1521
P225/65R17	100	T	28.5	9.0	11	1764
P235/65R17	103	T	29.1	9.4	11	1929
P235/70R17	105	T	30.0	9.4	11	2039
P245/65R17	105	T	29.5	9.8	11	2039
P245/70R17	108	T	30.6	9.8	11	2205
P255/65R17	110	T	30.1	10.2	11	2337
P255/70R17	112	T	31.1	10.2	11	2469
P265/65R17	110	T	30.6	10.7	11	2337
P265/70R17	113	T	31.7	10.7	11	2535
P225/55R18	97	H	27.8	9.2	11	1609
P225/60R18	100	V	28.6	9.0	11	1764
P235/55R18	100	V	28.2	9.7	11	1764
P235/60R18	102	T	29.1	9.4	11	1874
P235/65R18	104	H	30.0	9.4	11	1984
P245/60R18	104	T	29.6	9.8	11	1984
P255/65R18	109	H	31.1	10.2	11	2271
P255/70R18	113	T	32.1	10.2	11	2535
P265/60R18	110	H	30.5	10.7	11	2337
P265/65R18	114	T	31.5	10.7	11	2601
P265/70R18	114	T	32.6	10.7	11	2601
P275/65R18	114	H	32.1	11.0	11	2601
P225/55R19	99	V	28.8	9.2	11	1709
P235/45R19 XL	99	V	27.4	9.3	11	1709
P235/50R19	99	V	28.3	9.6	11	1709
P235/55R19 XL	105	V	29.2	9.7	11	2039
P245/55R19	103	H	29.7	10.0	11	1929
P255/60R19	109	H	31.1	10.2	11	2271
P235/55R20	102	H	30.2	9.7	11	1874
P245/50R20	102	V	29.7	10.0	11	1874
P255/50R20 XL	109	V	30.1	10.4	11	2271
P255/55R20	107	H	31.0	10.0	11	2149
P265/50R20 XL	111	V	30.5	10.9	11	2403
P275/50R20	109	H	31.0	11.0	11	2271
P275/55R20 XL	117	T	31.9	11.2	11	2833
P275/60R20	115	T	33.0	11.0	11	2679
P295/45R20 XL	114	V	30.5	11.7	11	2601
P275/50R22	111	H	32.9	11.2	11	2403

• Designed for maximum performance for all sport utility vehicle applications

• Tread design is noise treated to ensure a smooth quiet ride on all road surfaces

• Designed for exceptional handling, braking and acceleration

• Sturdy steel belt construction to ensure stability, durability and long tread life

• M & S Rated



## QR900-M/T



Tire Size	Load Index (S/D)	Speed Symbol	Ply	Outside Diameter (IN)	Section Width (IN)	Tread Depth (32nds)	Load Capacity (S/D) LBS
31X10.5R15LT	109	Q	6	30.5	10.6	19	2270
33X12.50R15LT	108	Q	6	32.5	12.5	19	2205
LT235/85R16	120/116	Q	10	31.7	9.3	19	3085/2755
LT265/75R16	123/120	Q	10	31.7	10.5	19	3415/3085
LT285/75R16	126/123	Q	10	32.8	11.3	19	3750/3415
33X12.50R17LT	120	Q	10	32.5	12.5	19	3085
35X12.50R17LT	121	Q	10	34.5	12.5	19	3195
LT265/70R17	121/118	Q	10	31.7	10.7	19	3195/2910
LT285/70R17	121/118	Q	10	32.8	11.5	19	3195/2910
33X12.50R18LT	120	Q	10	32.5	12.5	19	3085
35X12.50R18LT	123	Q	10	34.8	12.5	19	3415
LT275/65R18	123/120	Q	10	32.1	11.0	19	3415/3085
33X12.50R20LT	114	Q	10	32.5	12.5	19	2600
35X12.50R20LT	121	Q	10	34.5	12.5	19	3195
37X12.50R20LT	126	Q	10	36.5	12.5	19	3750
33X12.50R22LT	109	Q	10	32.5	12.5	19	2270
35X12.50R22LT	117	Q	10	34.5	12.5	19	2835

• Very aggressive tread design for maximum traction and performance in all off-road conditions

• Large tread voids to provide self-cleaning tread pattern for superior traction in mud, dirt and rock surfaces

• Strong steel belt construction for maximum strength, stability and durability

• M & S Rated

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LIGHT TRUCK TIRES

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